Wednesday, 2/8/2006 11:37:01 AM,

User:

Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services

Job Number : 25740 : 10346 **Estimate Number**

:NA P.O. Number

This Issue

: 2/8/2006

: NIA

: 24970

: NC

.S.O. No. : NIA

Type : LANDING GEAR

SEE COMMENT BELOW

Part Number

Drawing Name -

: 205 SKIDTUBE "I" BEAM

: D2596 D2596 REV C

Drawing Number Project Number

Drawing Revision

Material

Due Date -

: 2/15/2006

Written By

Prsht Rev.

First Issue

Previous Run

Checked & Approved By Comment

: Est: D 99.02.02

Changed QA to QC, Added Step 6 and Cost : D

Additional Product

Job Number:



Seq. #: 1.0 D25003100

Machine Or Operation:

Description:

Ext'n -'I' Beam Web 4'



Comment: Qty.:

1.0000 Each(s)/Unit

Total:

20.0000 Each(s)

Extrusion "I" Beam Web 4"

Pick; Qtv

Part Number D2500-3-100

Description

Extrusion

2.0

3.0

LANDING GEAR



Comment: LANDING GEAR RESOURCE 1

3-Opén to 0:625" diameter using a uni-bit 277 06 02 14

1- Cut D2500-3-100 to length: 99.5" Pm: 06-02-14 2- Use Jig DT8093 to drill pilot holes #30 4 1/2 06 - 02 - 14

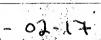


HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

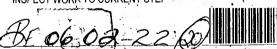
Acid Etch and Alodine per QSI 005 4.1





4.0

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

5.0

PACKAGING 1

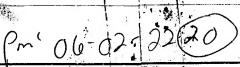
PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: / (>





Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES								
DATE	STEP	PROCEDURE CHANGE				Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
		•	•				2.5			
		·								
		•				•	•			
Part No		PAR #:	Fault Catego	ory:		NCR: Yes	(No) DC	A.	☐ Date: ○	662/2

					Closed:	Date:					
NCR:		WORK ORDER NON-CONFORMANCE (NCR)									
	T in the	Description of NC Section A		Verification	A	A					
DATE	STEP		Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspector			
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					- 8			i 			
		, APP (1971)									
				4							

H:\fFORMS\Quality Assurance\approved QA\NCRWO RevD

NOTE: Date & initial all entries

Date: User:

Wednesday, 2/8/2006 11:37:01 AM

Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 205 SKIDTUBE "I" BEAM

Job Number: 25740

Part Number: D2596

Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

DC

DOCUMENT CONTROL

Inspection Level 21

Comment: DOCUMENT CONTROL

06/02/03

Job Completion



U 06.02.23

